

# ボルトサイズ及び推奨トルク値

ユニファイ			Mネジ標準締付				トルクNm		
ボルト径 (inch)	AF (inch)	AF (mm)	ボルト径 (inch)	AF (mm)	袋 (mm)	穴 (mm)	SS	SCM	SNCM
			M12	18		10	33	82	137
			M14	21		12	53	130	219
3/8	9/16	14.29	M16	24		14	83	205	342
1/2	3/4	19.05	M18	27		14	118	281	472
5/8	15/16	23.81	M20	30		17	168	399	669
3/4	1-1/8	28.58	M22	32		17	225	539	911
7/8	1-5/16	33.34	M24	36	30	19	314	696	1,176
1	1-1/2	38.10	M27	41		19	421	1,029	1,764
1-1/8	1-11/16	42.86	M30	46	36	22	588	1,421	2,352
1-1/4	1-7/8	47.63	M33	50		24	735	1,470	2,450
1-3/8	2-1/16	52.39	M36	55	46	27	1,078	1,764	2,940
1-1/2	2-1/4	57.15	M39	60		27	1,186	2,156	3,626
1-5/8	2-7/16	61.91	M42	65	55	32	1,529	2,695	4,606
1-3/4	2-5/8	66.68	M45	70		32	1,793	3,136	5,390
1-7/8	2-13/16	71.44	M48	75	55	36	2,234	3,920	6,664
2	3	76.20	M52	80		36	2,695	4,704	8,330
2-1/8	3-3/16	80.96	M56	85	65	41	3,528	5,978	10,290
2-1/4	3-3/8	85.73	M60	90		46	4,018	7,742	13,230
2-3/8	3-9/16	90.49	M64	95	75	46	4,998	8,820	
2-1/2	3-3/4	95.26	M68	100		50	5,684	10,780	
2-5/8	3-15/16	100.01	M72	105	75	55	6,468	12,642	
2-3/4	4-1/8	104.78	M76	110		60	7,350	14,700	
3	4-1/2	114.30	M80	115	85	65	8,134	18,130	
3-1/4	4-7/8	123.83	M85	120		70	8,820	22,050	
3-1/2	5-1/4	133.35	M90	130	85	70 or 75	10,584	24,500	
3-3/4	5-5/8	142.88	M95	135			12,005		
4	-	145	M100	145	85	85	13,426		
4-1/4		155	M105	150			14,896		
4-1/2	-	165	M110	155	95		16,366		
4-3/4	-	175	M115	165					
5	-	180	M120	170			トルク kgm=Nm÷9.8		